



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3306-041
Job Sheet 198500



Part No: D3306-041

Job Qty: 6 pcs

Part Name: Cover Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/30/19

Job Tracking No:

Due Date: 8/26/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV B IPP: A 04.09.07 New issue KJ/JLM IPP Rev:B 08-10-14 revB as per dwg DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	6 pcs	PC	8/26/19	0.00	0.00	Purchasing - 1		AC AUG 26 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	6 pcs	PC	8/26/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		AC AUG 26 2019
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
120	QC 6	6 pcs		8/26/19	0.00	0.00	QC 6 - 9		
							QC 6 - 68		



Container No: S208862



Part: D3306-041

Job No: 198500

Serial No/Batch: S208862

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/26/19

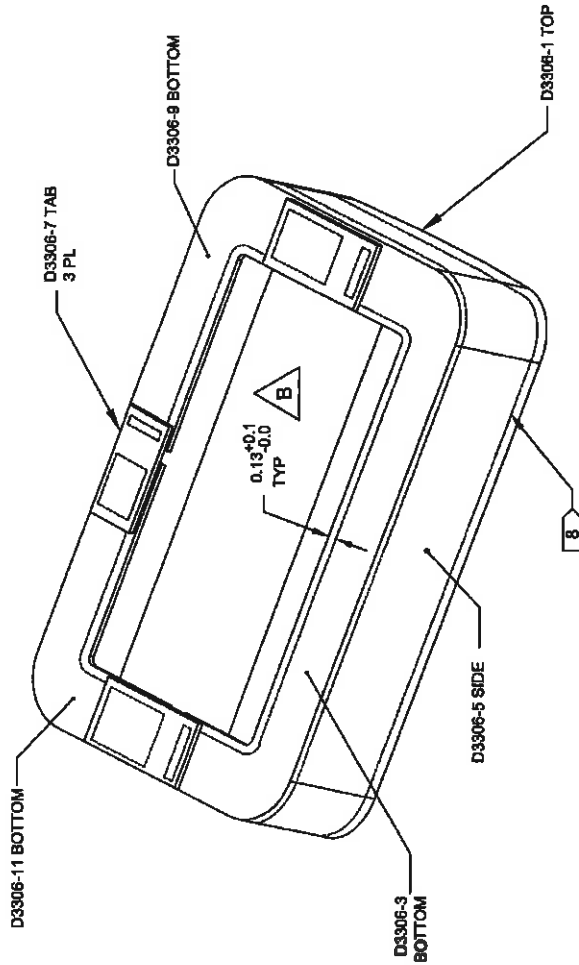
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

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				QC 6 - 61	
				QC 6 - 40	DAS
				QC 6 - 81	81
130 Packaging 3-1 - Stock - B4B	6 pcs ✓	8/26/19	0.00 0.00	Packaging 3 - 1 - B4B	9-89
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	ST 458
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
140 QC 21 - SA	6 pcs ✓	8/26/19	0.00 0.00	QC 21 - SA - 21	ST 458
				QC 21 - SA - 70	DAS
				QC 21 - SA - 53	21
Part Op 110 - (Receive & Inspect for Damage & Mat'l Certs)					9-89
Descriptions: 120 - (QC6- All purchased or subcontracted products)					
130 - (Identify as per dwg & Stock Location: _____)					
140 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D3306-041P	Cover Assembly	6 pcs (1 ea)	100-Purchasing	5208861	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Purchasing	D3306-041P	6	0	0	
Part Specifications					
Specifications could not be found.					

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QTY	PART NUMBER	DESCRIPTION
X	D3306-041	COVER ASSEMBLY
1	D3306-1	TOP
1	D3306-3	BOTTOM
1	D3306-5	SIDE
3	D3306-7	TAB
1	D3306-8	BOTTOM
1	D3306-11	BOTTOM



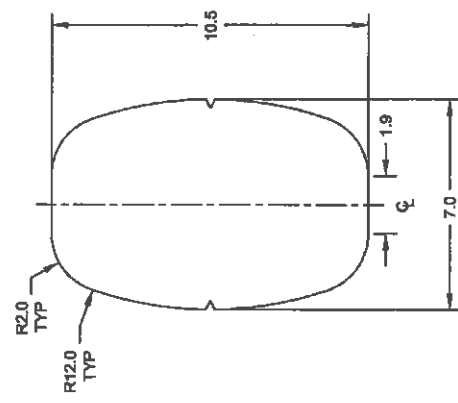
D3306-041 COVER ASSEMBLY

- NOTES:**
- 1) MATERIAL: SEE PAGE 2 AND 3
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.09 lbs
 - 8) THREAD: MIL-VT-285 TYPE II CLASS A, GREY NYLON THREAD, 4-6 STITCHES PER INCH USE 1/2" MIN BACKSTITCH, NO LOOSE THREADS
 - 9) POSSIBLE SUPPLIER: AEROTEX INTERIORS INC.

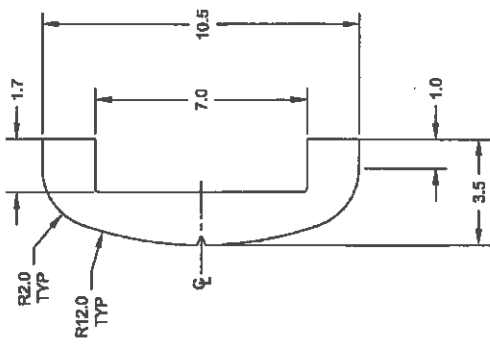
RELEASE
R28-10-12/100

B	UPDATE MATERIAL (REV A1) (ZN AB-2, AB-3); BOTTOM IS NOW 3 PIECES (D3306-11) (ZN D3-1); HOOK AND LOOP REVERSED (AS MFG) (ZN B8-3); 0.13 WAS 0.2 (AS MFG) (ZN D8-1); REASON: EASE OF ASSEMBLY OF HEADREST	PH	08.08.29
A	NEW ISSUE	RF	04.08.18
REV.	DESCRIPTION	BY	DATE
DESIGN	RF		
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.08.29		
DART AEROSPACE LTD HAWKSBURY, ONTARIO, CANADA			
DRAWING NO. D3306			
REV. B			
SHEET 1 OF 3			
TITLE			
COVER ASSEMBLY			
SCALE			
NTS			
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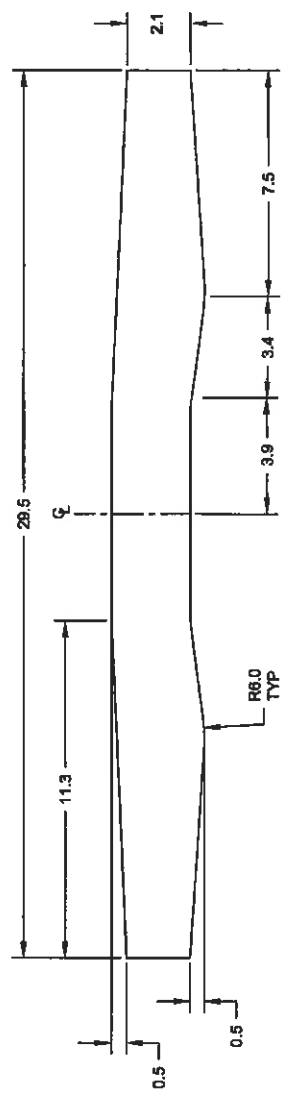
1 2 3 4 5 6 7 8



D3306-1 TOP



D3306-3 BOTTOM



D3306-5 SIDE

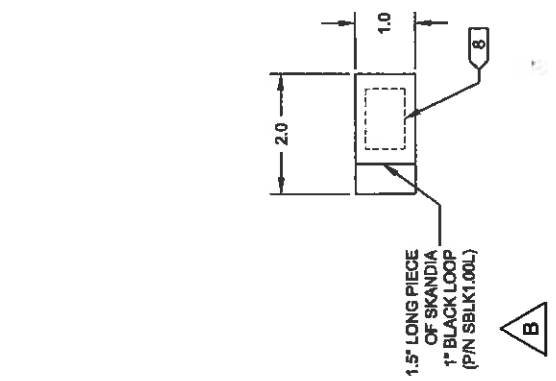
RELEASED
R 08-10-11/14

D3306-1/-3/-5 NOTES:
1) MATERIAL: AMERBELLE 420/420 58/44 NYLON PACKCLOTH IN DARK DULL GREY (B)
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: N/A
8) POSSIBLE SUPPLIER: AEROTEX INTERIORS INC.

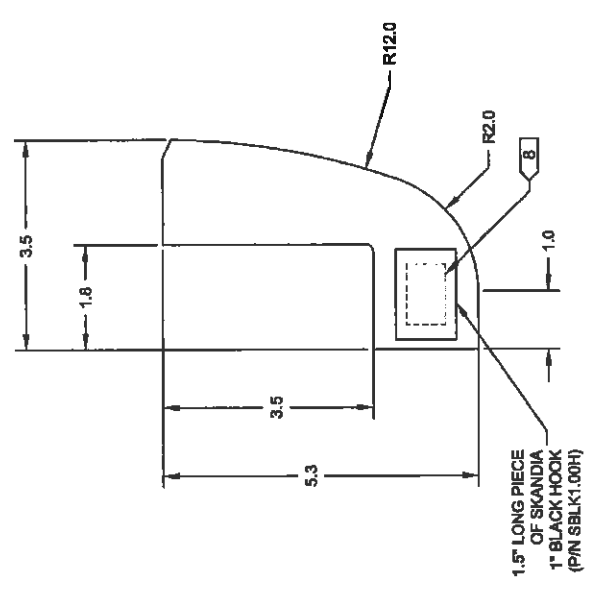
DESIGN	IRF	
DRAWN	PA	
CHECKED		
MFG. APPR.		
APPROVED		
DE APPR.		
DATE	08.08.29	
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWING NO. D3306		
REV. B		
SHEET 2 OF 3		
TITLE COVER ASSEMBLY		
SCALE NTS		
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8 7 6 5 4 3 2 1

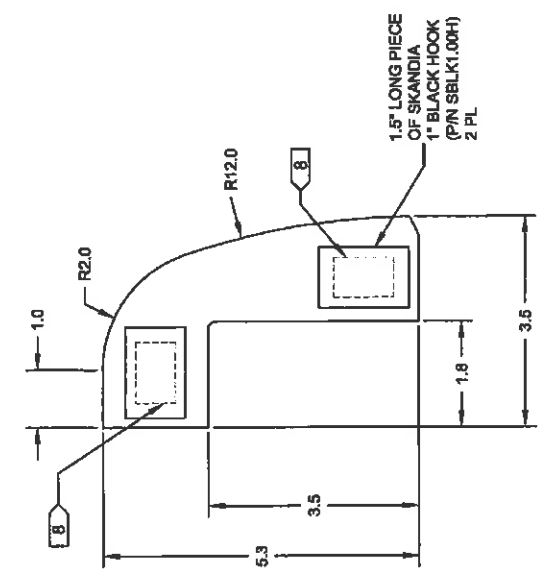
D C B A



D3306-7 TAB



D3306-9 BOTTOM



D3306-11 BOTTOM

RELEASED
REF ID: A74747

- D3306-7/9/11 NOTES:
- 1) MATERIAL: AMERBELLE 420/420 56/44 NYLON PACKCLOTH IN DARK DULL GREY (MUST MEET THE BURN TEST REQUIREMENTS OF FAR 29.853b2)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: N/A
 - 8) THREAD: MIL-VT-285 TYPE II CLASS A, GREY NYLON THREAD, 4-8 STITCHES PER INCH USE 1/2" MIN BACKSTITCH, NO LOOSE THREADS
 - 9) POSSIBLE SUPPLIER: AEROTEX INTERIORS INC.

DESIGN	RF	DART AEROSPACE LTD
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA
CHECKED		DRAWING NO.
MFG. APPR.		D3306
APPROVED		TITLE
DE APPR.		COVER ASSEMBLY
DATE	08.08.29	SCALE
		NTS

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044155



Supplier: AET002-VC
Aerotex Interiors Inc.
2340 PEGASUS WAY NE, UNIT 151
Calgary
AB
T2E 8M5 Canada
Phone: 403 295 8770
Fax: 403 313 0793

Attention: , Scarlett

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044155 ✓
PO Date: 7/31/19
Due Date: 8/23/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground
Pymt Terms: Net 30

Freight Terms:
Special Comments:

E-MAILED
2019-08-01

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	198499	D3305-1P		Cushion : AS PER DWG D3305 REV. B	Firmed	-	8/23/19	✓ 6 pcs	0 pcs	6 pcs	\$60.00/pcs	\$360.00
2	198500	D3306-041P		Cover Assembly : Various STC's as per dwg D3306 RevB	Firmed	-	8/23/19	✓ 6 pcs	0 pcs	6 pcs	\$90.00/pcs	\$540.00
Grand Total:												\$900.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 7/31/19 9:29 AM Dart.Guerin.Kimberley



151 - 2340 Pegasus Way NE
Calgary AB T2E 8M5
403-295-8770
info@aerotex.ca
GST/HST Registration No.: 139110308RC0001

Packing Slip

INVOICE TO
DART Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A1K7

SHIP TO
DART Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A1K7

SHIP VIA

FedEx G

INVOICE
DATE

90534
20/08/2019

QUANTITY
CAD

SALES
JX

PO NUMBER
HB044155 ✓

DATE

DESCRIPTION

PART NUMBER

QTY

20/08/2019

HEAD REST CUSHION AS PER DWG.
D3305

D3305-1P ✓

6 ✓

20/08/2019

HEAD REST COVER WITH 3 VELCRO
CLOSURE AS PER DWG D3306

D3306-041P ✓

6 ✓

F-7760 3026 7013

RECEIVED

AUG 28 2019

DART AEROSPACE LTD.

1. Organization issuing certificate. Aerotex Interiors Inc., #151-2340 Pegasus Way NE Calgary, AB T2E 8M5		2. CERTIFICATE OF CONFORMANCE		3. Work Order / Contract / Invoice 90534	
4. Customer Name/Address DART Aerospace LTD 1270 Aberdeen Hawkesbury, ON K6A 1K7 CANADA		5. Purchase Order HB044155			
6. Unit 1 2 3 4	7. Materials Used for Items FABRIC – Amerbelle Nylon Packcloth (Dark Gull Grey) THREAD – Grey Nylon Thread Skandia 1" Hook Skandia 1" Loop	8. Specifications 420/420 56/44 MIL-VT-295 TYPE II CL A SBLK1.00H SGLK 1.00L	9. Batch 18880 7980 6921 6921	10. Item HEAD REST COVER	11. Part Number D3306-041P
			12. Quantity 6	13. Status NEW	
14. Remarks I certify that the materials supplied for the Purchase/Repair Order listed above conform to Aerotex Interiors's material/process specification and are in all respects in conformance with the contract requirements. I further certify that items have been fabricated to established specification to confirm with DWG. NO. D3306 Rev. B.					
15. Signature 		16. Title QC Manager			
17. Name Jack Poovong		18. Date Aug 20, 2019			